

Work Order ID 104822

July-18-13 2:36:19 PM

104822

Page 2

Item ID: D3190-1

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Chaffing Shield

Stop

NS2

Start Date: 7/18/13 Start Qty: 10.00 *10*

Cust Item ID:

Required Date: 8/01/13 Req'd Qty: 10.00 *10*

Customer:

Reference:

Approvals: Process Plan:

Date: _____

Tooling:

Date: _____

Run

Start

NR1

QC:

Date: _____

SPC (Y/N):

Date: _____

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

107

107

Small Fab

SHEAR

0.00

Small Fab

Memo

0.00

Roll as per Dwg D3190

12x

EB/08/13

110

QC5- Inspect part completeness to step on W/O

0.00

Smf

110

QC

Quality Control

Memo

0.00

13-8-19

12

120

Identify as per dwg & Stock Location: Hub

0.00

Assy

120

Packaging

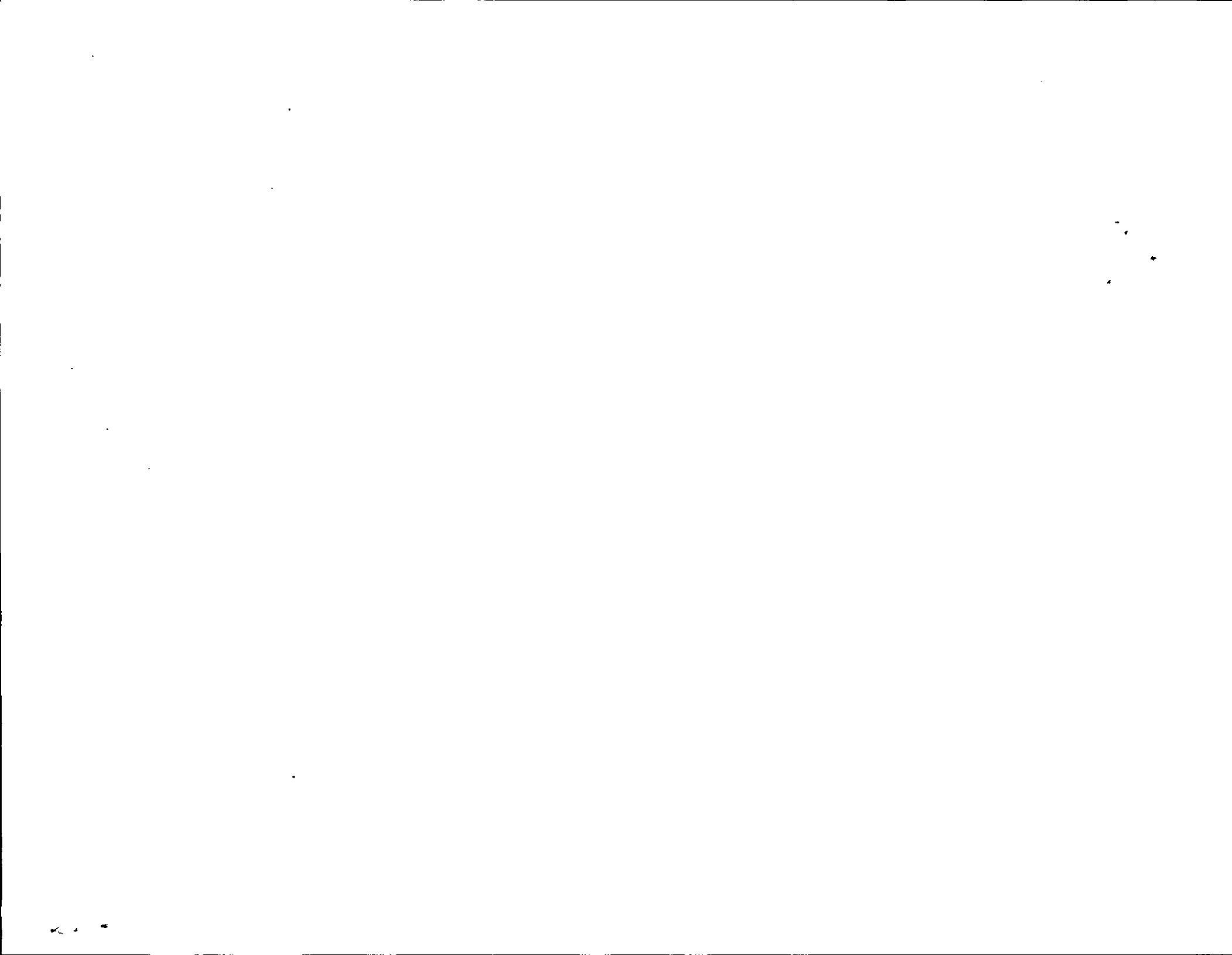
Packaging

Memo

0.00

12

13-08-21



Work Order ID 104822

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104822

Page 3

Item ID: D3190-1

Accept

N900040100

Setup

Start

NS1

Revision ID:

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Stop

NS2

Start Date: 7/18/13 Start Qty: 10.00 *10*

Cust Item ID:

Required Date: 8/01/13 Req'd Qty: 10.00 *10*

Customer:

Reference:

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	*NR1*
	QC:	Date:	SPC (Y/N):	Date:		Stop	*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130 QC21- Final Inspection - Work Order Release

0.00

130

QC

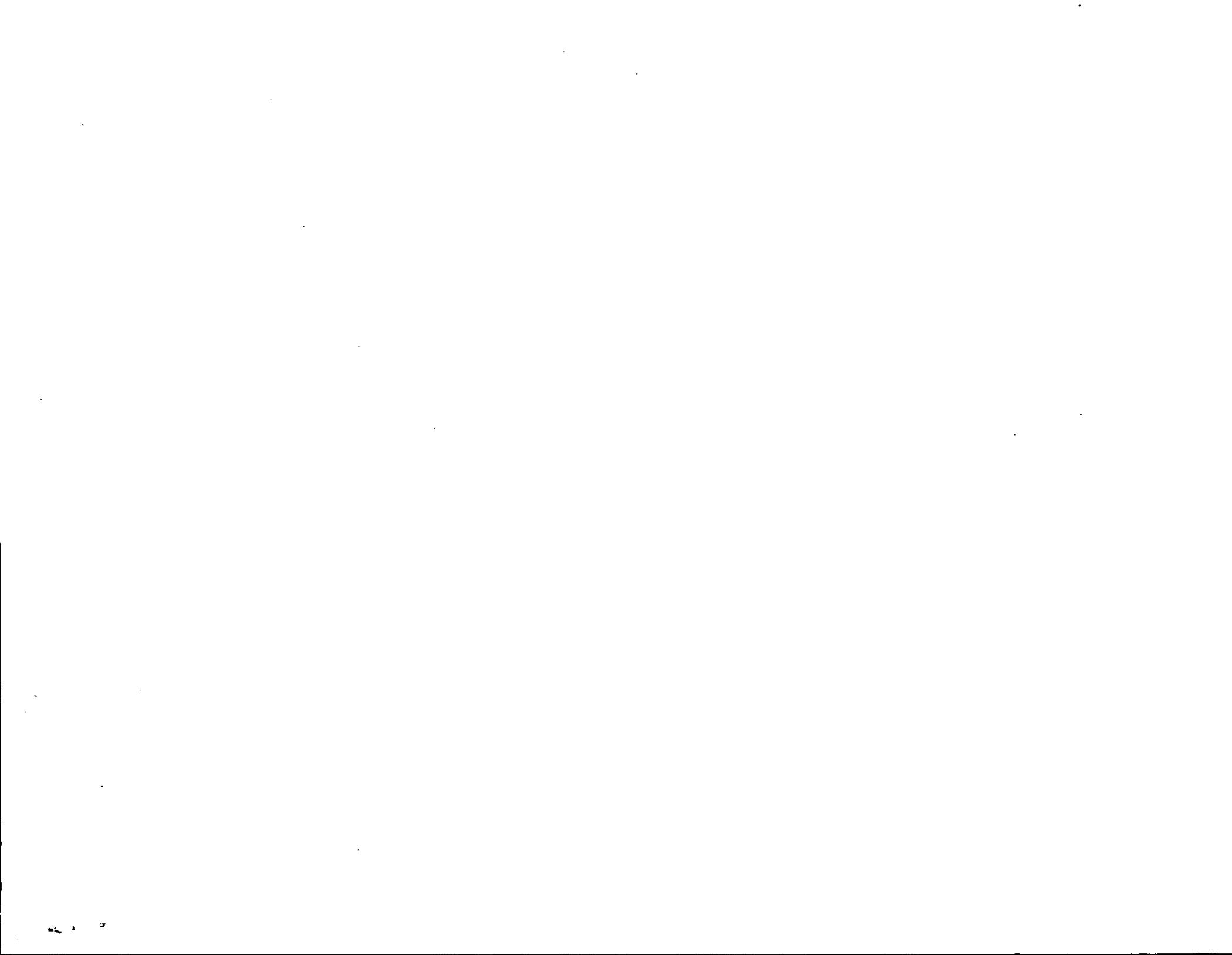
Quality Control

Memo

0.00

July 15-08-21

HB-J8/11



Picklist Print

July-18-13 2:36:23 PM

Page 1

Work Order ID: 104822

104822
D3190-1

Parent Item: D3190-1

Parent Item Name: Chaffing Shield

Start Date: 7/18/13

Required Date: 8/01/13

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP A03.05.26 New issue KJ/RF

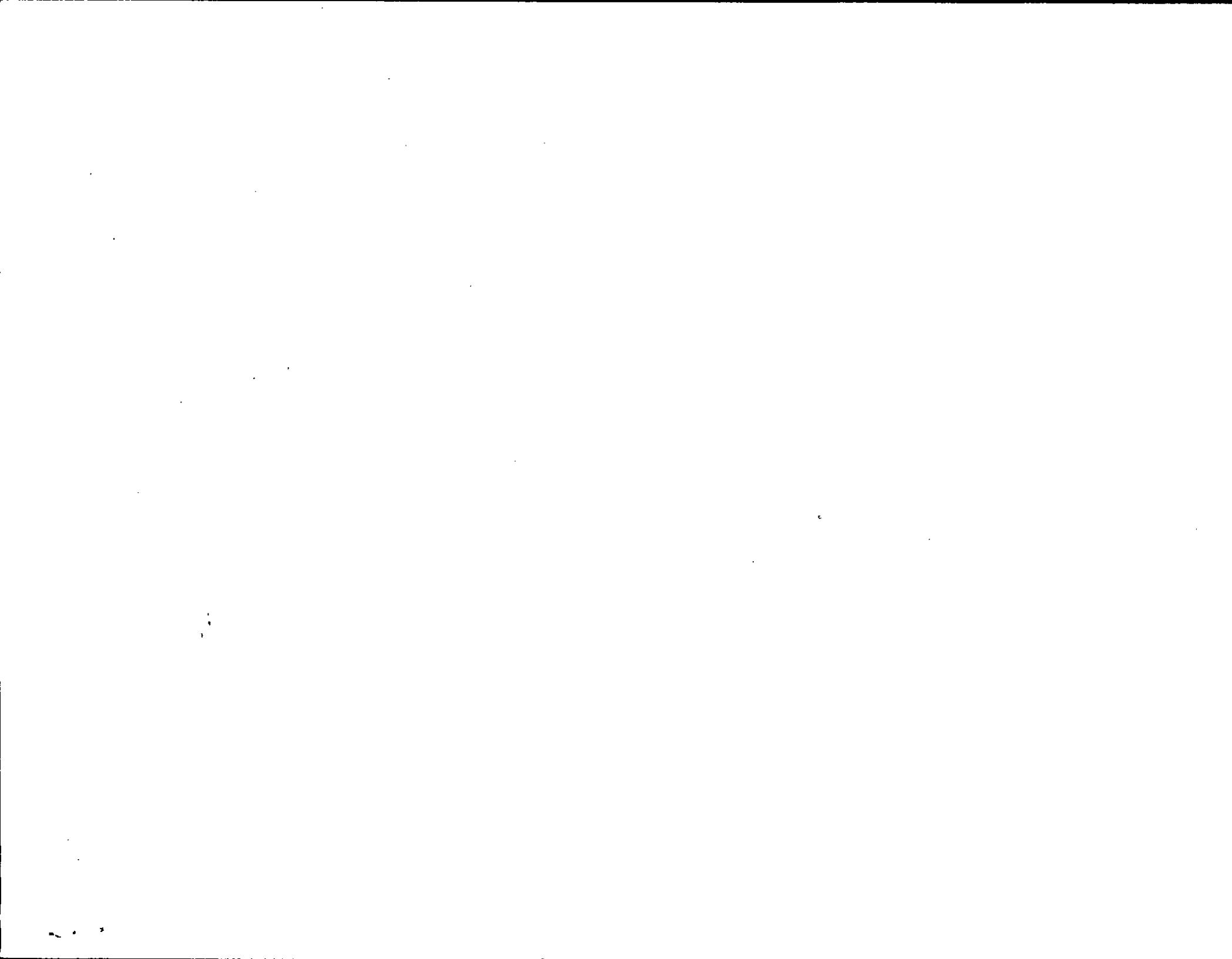
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S25GA		Purchased	No			100	sf	0.0000	0.2153	2.2663T6	**	3.0	JmB08/14

M304S25GA

304/316 .020" Sheet

125771

125771

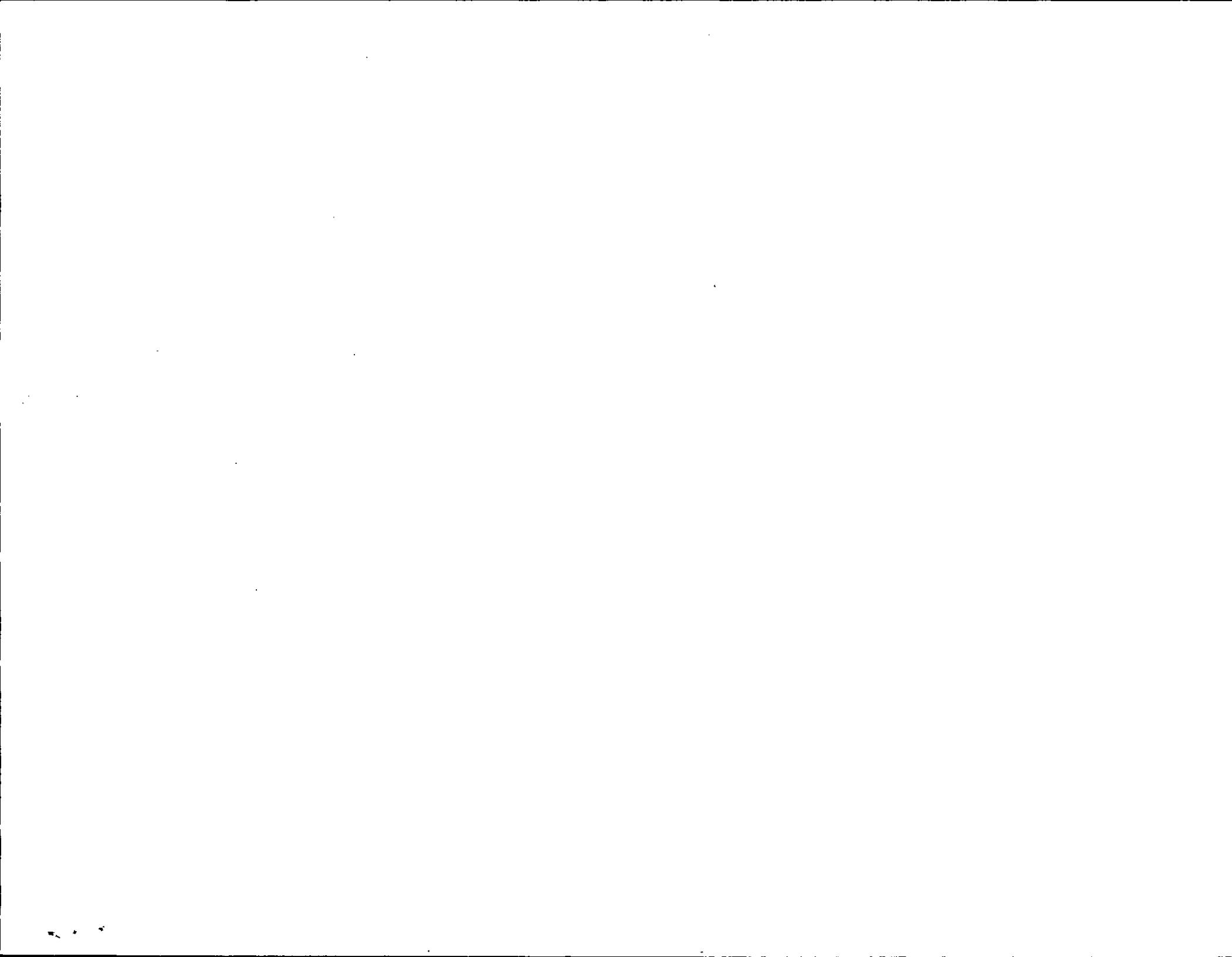


DART AEROSPACE LTD	Work Order:	104822
Description: Chafing Shield	Part Number:	D3190-1
Inspection Dwg: D3190	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Measured by:	Jpn	Audited by:	SyD	Preliminary Approval:	
Date:	13-08-14	Date:	13-8-14	Date:	

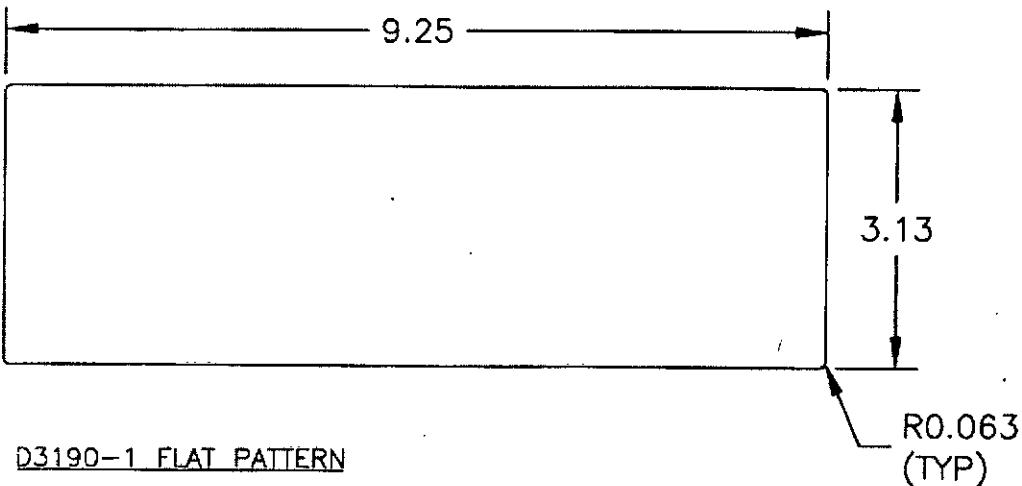
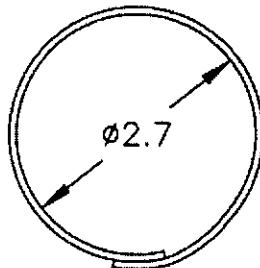
Rev	Date	Change	Revised by	Approved
A	10.04.07	New Issue	KJ	



DART

COPY ISSUED

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3190	SHEET 1 OF 1
DATE		TITLE	SCALE
03.05.16		CHAFING SHIELD	1:2
A	03.05.16	NEW ISSUE	

D3190-1 FLAT PATTERND3190-1 ROLLING DETAIL
NOT TO SCALE

17-07-08
MCJ
W. W. W.
N. D. Y. E. R. R.
S. T. C. T. T.
U. N. C. O. N. T. R.
E. N. G.
P.
S. H. C. T.

D3190-1 CHAFING SHIELD

- 1) MATERIAL: AISI 304/316 SS 0.020" THICK (REF. DART SPEC M304S25GA)
- 2) FINISH: NONE
- 3) DEBURR/BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

